



# RULE-MAKING ORDER

**CR-103 (June 2004)**  
(Implements RCW 34.05.360)

**Agency:** Department of Labor and Industries

☒ **Permanent Rule**  
☐ **Emergency Rule**

**Effective date of rule:**

**Permanent Rules**

☐ 31 days after filing.  
☒ Other (specify) September 1, 2006 (If less than 31 days after filing, a specific finding under RCW 34.05.380(3) is required and should be stated below)

**Effective date of rule:**

**Emergency Rules**

☐ Immediately upon filing.  
☐ Later (specify) \_\_\_\_\_

**Any other findings required by other provisions of law as precondition to adoption or effectiveness of rule?**

☐ Yes ☒ No If Yes, explain:

**Purpose:** The purpose of this rulemaking is to make this rule easy to read, understand and more usable for employers. This rule will place abrasive blasting requirements from chapter 296-24 WAC into chapter 296-818 WAC, Abrasive Blasting. Also, references were updated. There are no anticipated effects. See Attachment 1.

**Citation of existing rules affected by this order:**

Repealed: See attachment 2.  
Amended: See attachment 2.  
Suspended:

**Statutory authority for adoption:** RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060

**Other authority :** None

**PERMANENT RULE ONLY (Including Expedited Rule Making)**

Adopted under notice filed as WSR 06-06-063 on February 28, 2006.

**Describe any changes other than editing from proposed to adopted version:** See attachment 3.

**EMERGENCY RULE ONLY**

Under RCW 34.05.350 the agency for good cause finds:

- ☐ That immediate adoption, amendment, or repeal of a rule is necessary for the preservation of the public health, safety, or general welfare, and that observing the time requirements of notice and opportunity to comment upon adoption of a permanent rule would be contrary to the public interest.
- ☐ That state or federal law or federal rule or a federal deadline for state receipt of federal funds requires immediate adoption of a rule.

Reasons for this finding:

**Date adopted:** June 6, 2006

**NAME (TYPE OR PRINT)**

Gary K. Weeks

**SIGNATURE**

**TITLE**

Director

**CODE REVISER USE ONLY**

**WSR# 06-12-074**

(COMPLETE REVERSE SIDE)

**Note: If any category is left blank, it will be calculated as zero.  
No descriptive text.**

**Count by whole WAC sections only, from the WAC number through the history note.  
A section may be counted in more than one category.**

**The number of sections adopted in order to comply with:**

|   |     |           |         |          |          |           |
|---|-----|-----------|---------|----------|----------|-----------|
| <b>Federal statute:</b>                 | New | _____     | Amended | _____    | Repealed | _____     |
| <b>Federal rules or standards:</b>      | New | <u>14</u> | Amended | <u>2</u> | Repealed | <u>14</u> |
| <b>Recently enacted state statutes:</b> | New | _____     | Amended | _____    | Repealed | _____     |

**The number of sections adopted at the request of a nongovernmental entity:**

|     |       |         |       |          |       |
|-----|-------|---------|-------|----------|-------|
| New | _____ | Amended | _____ | Repealed | _____ |
|-----|-------|---------|-------|----------|-------|

**The number of sections adopted in the agency's own initiative:**

|     |           |         |          |          |           |
|-----|-----------|---------|----------|----------|-----------|
| New | <u>14</u> | Amended | <u>2</u> | Repealed | <u>14</u> |
|-----|-----------|---------|----------|----------|-----------|

**The number of sections adopted in order to clarify, streamline, or reform agency procedures:**

|     |           |         |          |          |           |
|-----|-----------|---------|----------|----------|-----------|
| New | <u>14</u> | Amended | <u>2</u> | Repealed | <u>14</u> |
|-----|-----------|---------|----------|----------|-----------|

**The number of sections adopted using:**

|                                       |     |           |         |          |          |           |
|---------------------------------------|-----|-----------|---------|----------|----------|-----------|
| <b>Negotiated rule making:</b>        | New | _____     | Amended | _____    | Repealed | _____     |
| <b>Pilot rule making:</b>             | New | _____     | Amended | _____    | Repealed | _____     |
| <b>Other alternative rule making:</b> | New | <u>14</u> | Amended | <u>2</u> | Repealed | <u>14</u> |

**NEW CHAPTER:**

- **Chapter 296-818 WAC, Abrasive Blasting.**

**NEW SECTIONS:**

**WAC 296-818-100, Scope.**

- Added language to this section relating to what this chapter covers.

**WAC 296-818-200, Section contents.**

- This section is a short table of contents of the sections located in this 3-digit WAC number.

**WAC 296-818-20005, Dust hazards.**

- Moved requirements relating to dust hazards from WAC 296-24-67509 to this section.

**WAC 296-818-20010, Personal protective equipment.**

- Moved requirements relating to personal protective equipment from WAC 296-24-67507 and 296-24-67515 to this section.

**WAC 296-818-20015, Housekeeping.**

- Moved requirements relating to housekeeping from WAC 296-24-67519 to this section.

**WAC 296-818-300, Section contents.**

- This section is a short table of contents of the sections located in this 3-digit WAC number.

**WAC 296-818-30005, Combustible organic abrasive.**

- Moved requirements relating to organic abrasives from WAC 296-24-67509 to this section.

**WAC 296-818-30010, Blast cleaning enclosures.**

- Moved requirements relating to blast cleaning enclosures from WAC 296-24-67511, 296-24-67520, 296-62-11009 and 296-62-11013 to this section.

**WAC 296-818-30015, Blast cleaning nozzles.**

- Moved requirements relating to blast cleaning enclosures from WAC 296-24-67509 and 296-24-67519 to this section.

**WAC 296-818-400, Section contents.**

- This section is a short table of contents of the sections located in this 3-digit WAC number.

**WAC 296-818-40005, Construction.**

- Moved requirements relating to construction of exhaust systems from WAC 296-24-67513 to this section.

**WAC 296-818-40010, Explosion venting and wiring.**

- Moved requirements relating to explosion venting and wiring from WAC 296-24-67509 to this section.

**WAC 296-818-40015, Inspection and maintenance.**

**CR 103 RULE-MAKING ORDER (RCW 34.05.360)**

Department of Labor and Industries

WISHA Services Division

CR-103 Filing Date: June 6, 2006

**Attachment (1)**

(Purpose Statement)

- 
- Moved requirements relating to inspection and maintenance from WAC 296-24-67513 to this section.

**WAC 296-818-500, Definitions.**

- Moved definitions relating to abrasive blasting to this section.

**(2) Citation of existing rules affected by this order:**

**AMENDED SECTIONS:**

**Chapter 296-62 WAC, General Occupational Health Standards**

WAC 296-62-11015, Abrasive blasting.

- Update a reference.

**Chapter 296-304 WAC, Shipbuilding, Ship Repairing and Shipbreaking.**

WAC 296-304-03005, Mechanical paint removers.

- Update references.

**REPEALED SECTIONS:**

**Chapter 296-24 WAC, Safety Standards for General Safety and Health**

WAC 296-24-675, Safe practices of abrasive blasting operations.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67501, Purpose.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67503, Application.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67505, Selection of abrasives and equipment.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67507, Definitions.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67509, Dust hazards from abrasive blasting.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67511, Blast cleaning enclosures.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67513, Construction and maintenance of the exhaust ventilation systems.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67515, Personal protective equipment.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67517, Air supply and air compressors.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67519, Operational procedures and general safety.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67520, Ventilation.

- Move this section to chapter 296-818 WAC.

WAC 296-24-67521, Appendix 1.

- Move this section to chapter 296-818 WAC.

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**Chapter 296-62 WAC, General Occupational Health Standards**

WAC 296-62-12007, Effective date.

- This section is no longer applicable.

**Changes other than editing from proposed to adopted version**

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**(3) Describe any changes other than editing from proposed to adopted version:**

**Chapter 296-818 WAC, Abrasive Blasting**

**WAC 296-818-30005 Combustible organic abrasive.**

- Moved a bullet from WAC 296-818-30015 to this section. The bullet reads, “Bond and ground the blast nozzle to prevent the build up of static charges”.

**WAC 296-818-30015 Blast cleaning nozzles.**

- Deleted the third sub-bullet and moved it to WAC 296-818-30005.

**WAC 296-818-500 Definitions.**

- Clarified the definitions of “Blast cleaning room” and “Exhaust ventilation system”.